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**1- scale print of THOMPSON 1928-A1 upper**

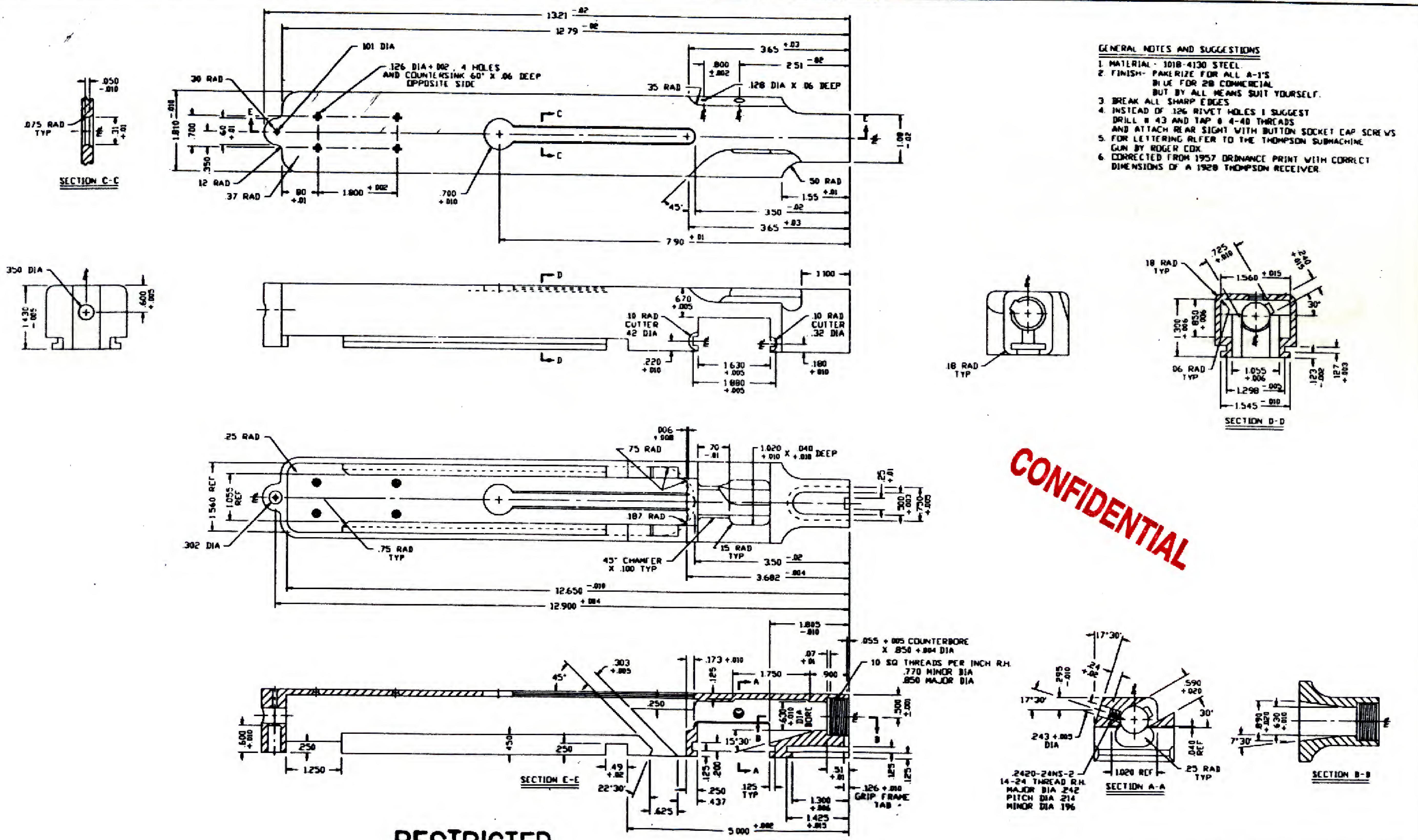
**1- scale print of THOMPSON 1928 trigger frame**

**1- scale print of MP-38**

**1- scale print of BROWNING BAR AUTOMATIC**

**1- scale print of VICKERS right side plate**

**PARTS SUPPLIERS ON LAST PAGE**



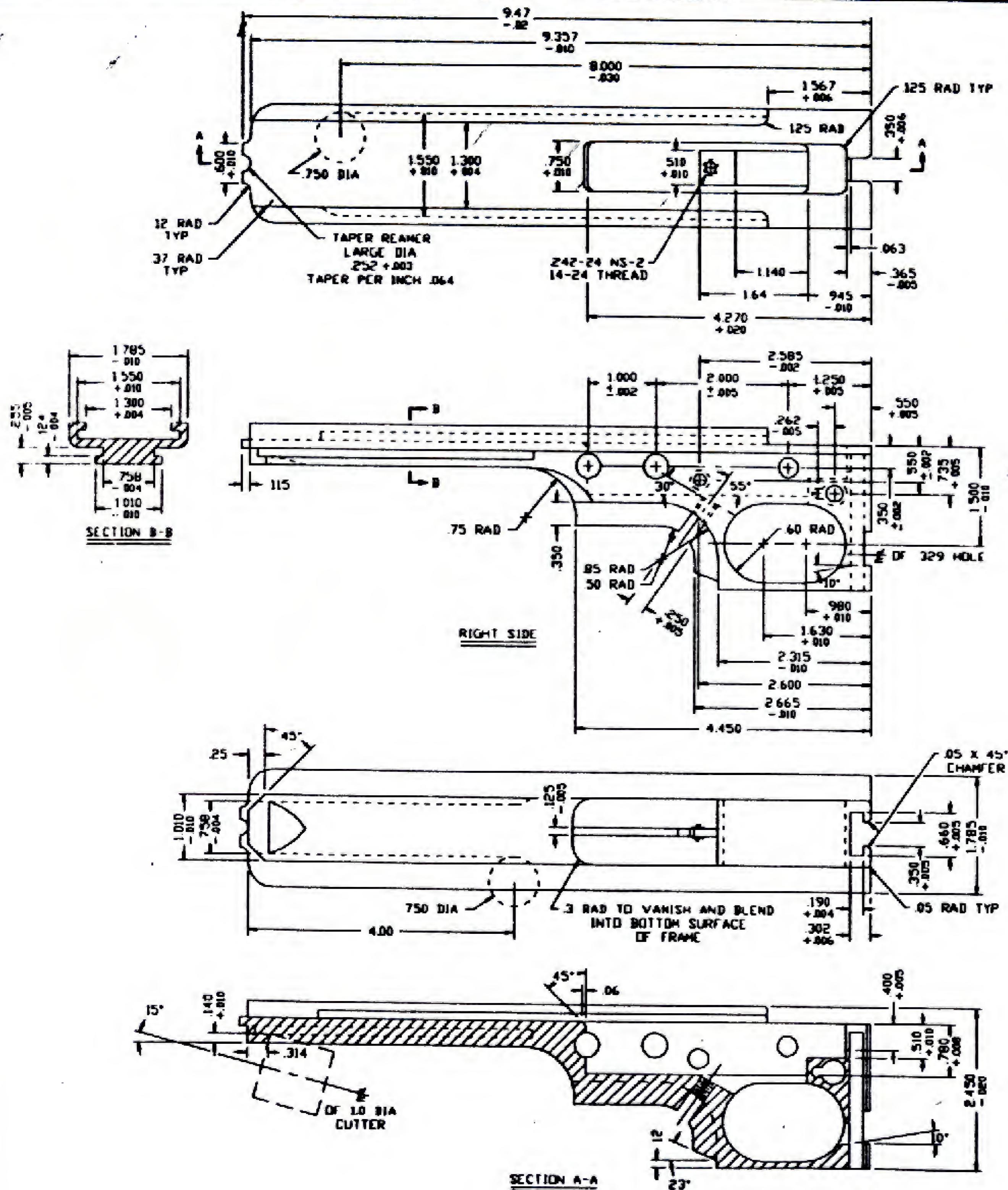
**RESTRICTED  
MATERIAL**

#### GENERAL NOTES AND SUGGESTIONS

1. MATERIAL - 301B-4130 STEEL.
2. FINISH- PAKE RIZE FOR ALL A-1'S  
BLUE FOR 2B COMMERCIAL  
BUT BY ALL MEANS SUIT YOURSELF.
3. BREAK ALL SHARP EDGES.
4. INSTEAD OF 126 RIVET HOLES I SUGGEST  
DRILL # 43 AND TAP # 4-40 THREADS  
AND ATTACH REAR SIGHT WITH BUTTON SOCKET CAP SCREWS
5. FOR LETTERING REFER TO THE THOMPSON SUBMACHINE  
GUN BY ROGER COX.
6. CORRECTED FROM 1957 ORDNANCE PRINT WITH CORRECT  
DIMENSIONS OF A 1928 THOMPSON RECEIVER

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SCALE: FULL	MATERIAL: SEE NOTE 1	CRD:	TOLERANCES: INC. 1/16 IN. : 1/16 INC. 1/8 IN. : 1/8 INC. 3/16 IN. : 3/16 ANGLE : 30°
INCH	BRASS SEE NOTE 2	DATE	
TITLE: THOMPSON SUBMACHINE GUN RECEIVER MODEL 1928-A1		REV.	00



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HOLE DRILLING SEQUENCE

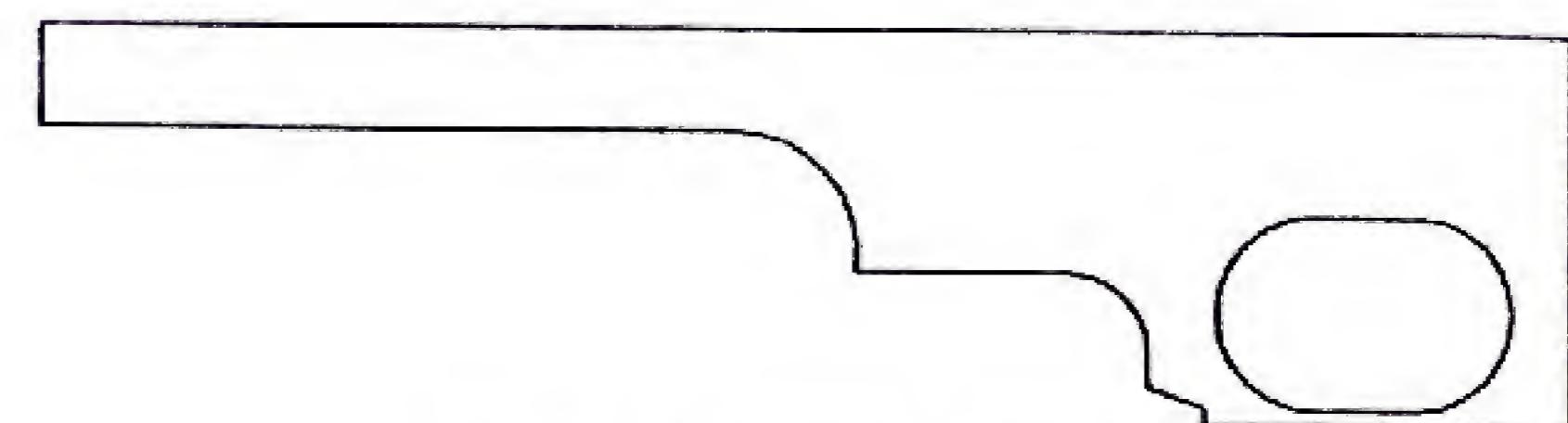
DRILL ALL HOLES BEFORE CUTTING POCKET

- ① DRILL  $5/32"$  X  $.875$  DEEP AT  $.262$  DIMENSION  
DRILL  $1/4"$  THRU AT  $.550$  DIMENSION  
DRILL  $3/8"$  X  $.875$  DEEP AT  $.550$  DIMENSION
- ② DRILL  $5/16"$  THRU AT  $1.250$  DIMENSION
- ③ DRILL  $7/16$  (302) X  $5/8"$  DEEP AT  $2.585$  DIMENSION  
DRILL  $.014$  (.182) THRU AT  $2.585$  DIMENSION
- ④ DRILL  $3/8"$  THRU
- ⑤ DRILL  $3/8"$  THRU

LOCATE LETTERS, ARROWS AND LINES AS DIMENSIONED AND SHOWN, THEN WHITE FILL

LEFT SIDE

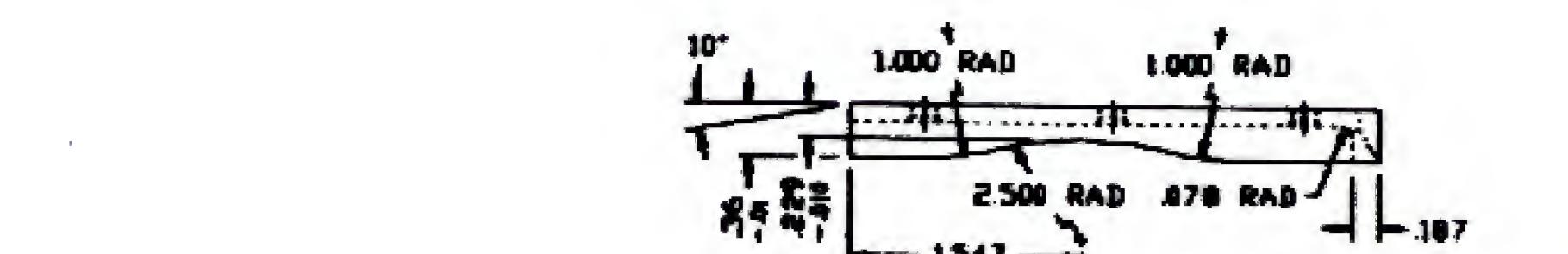
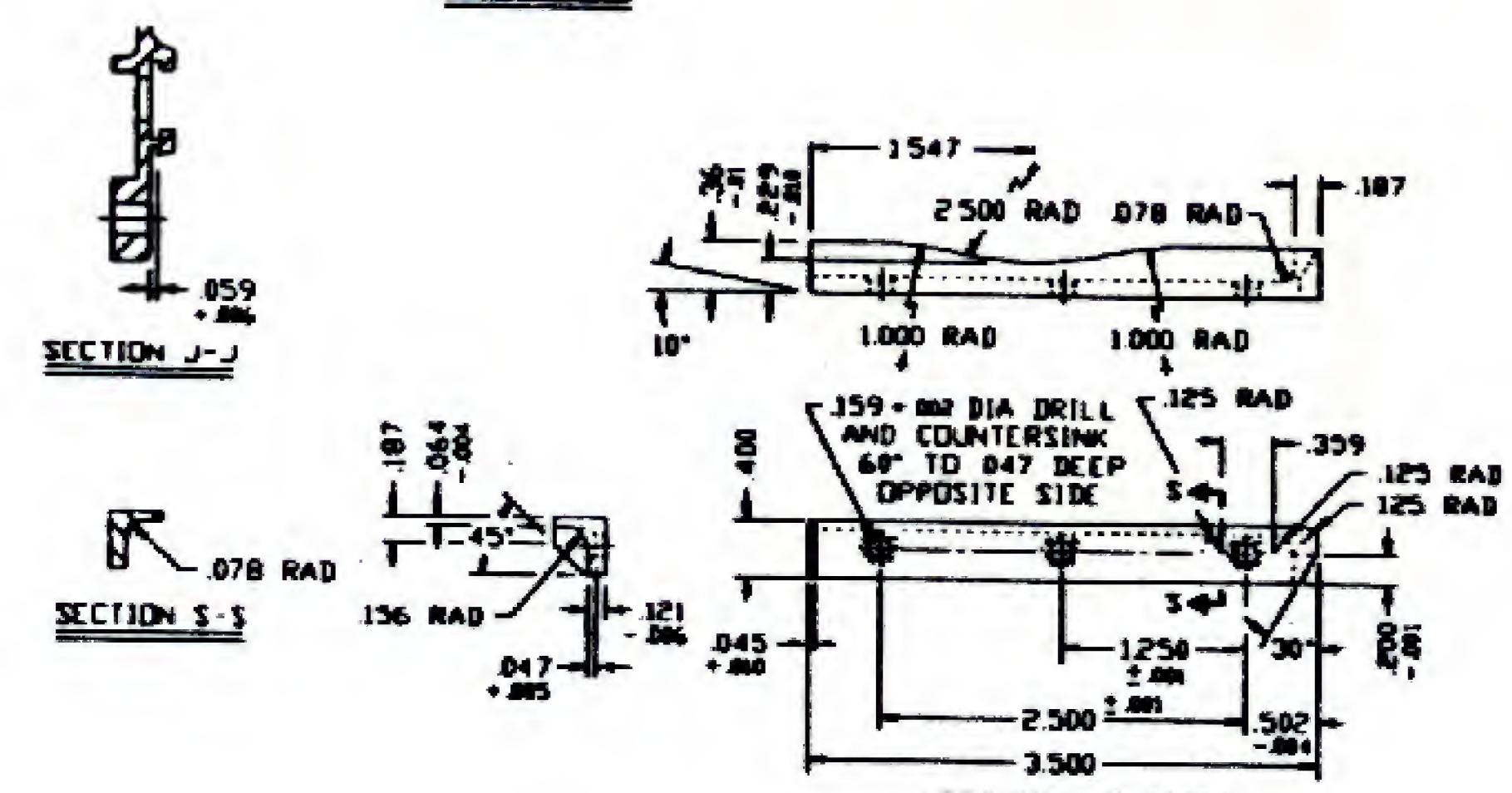
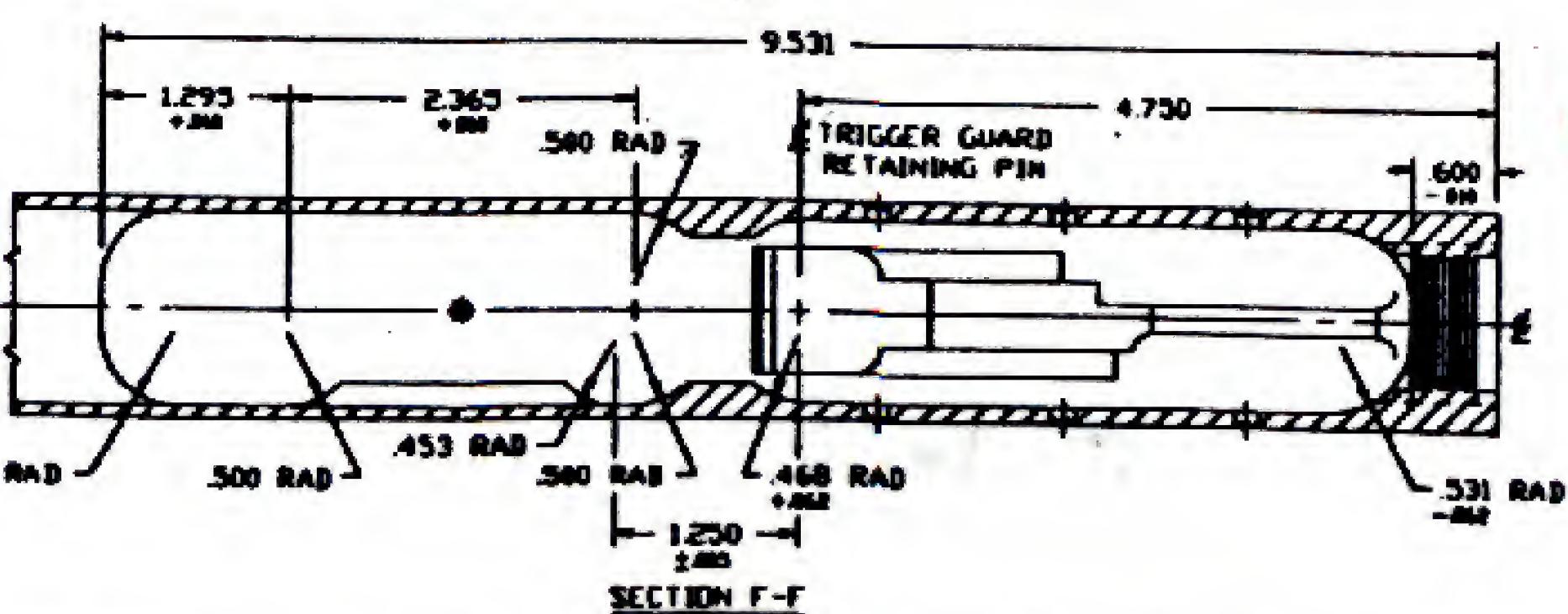
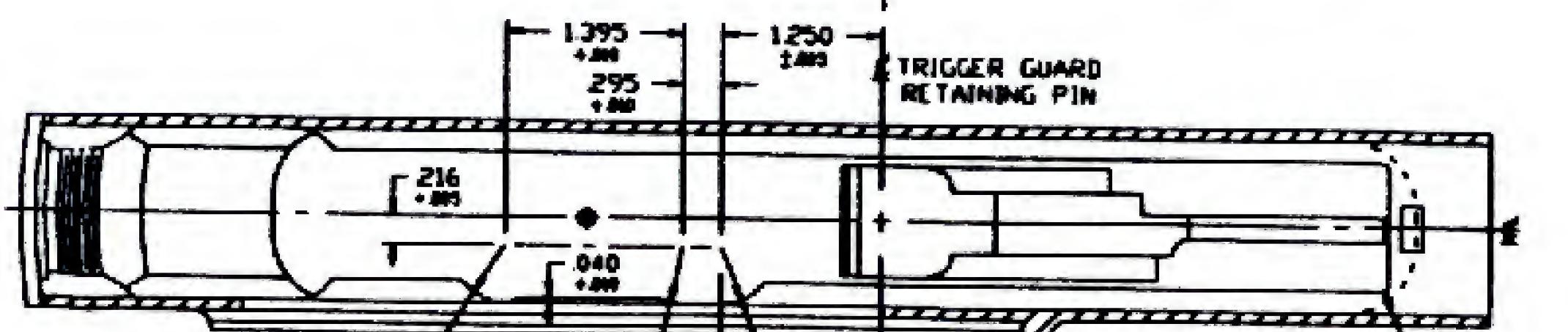
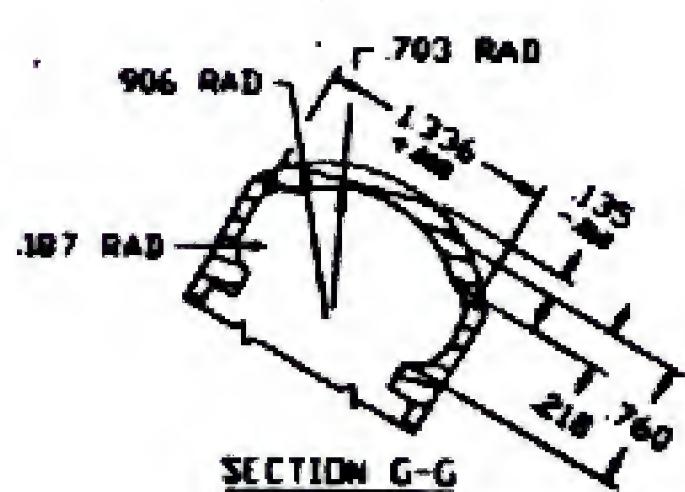
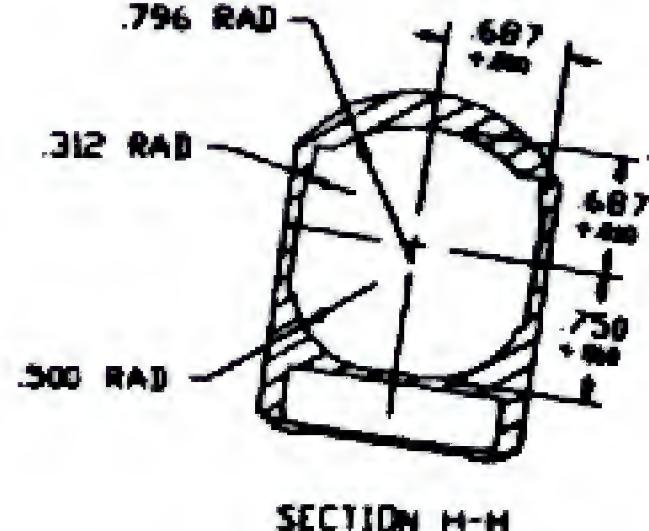
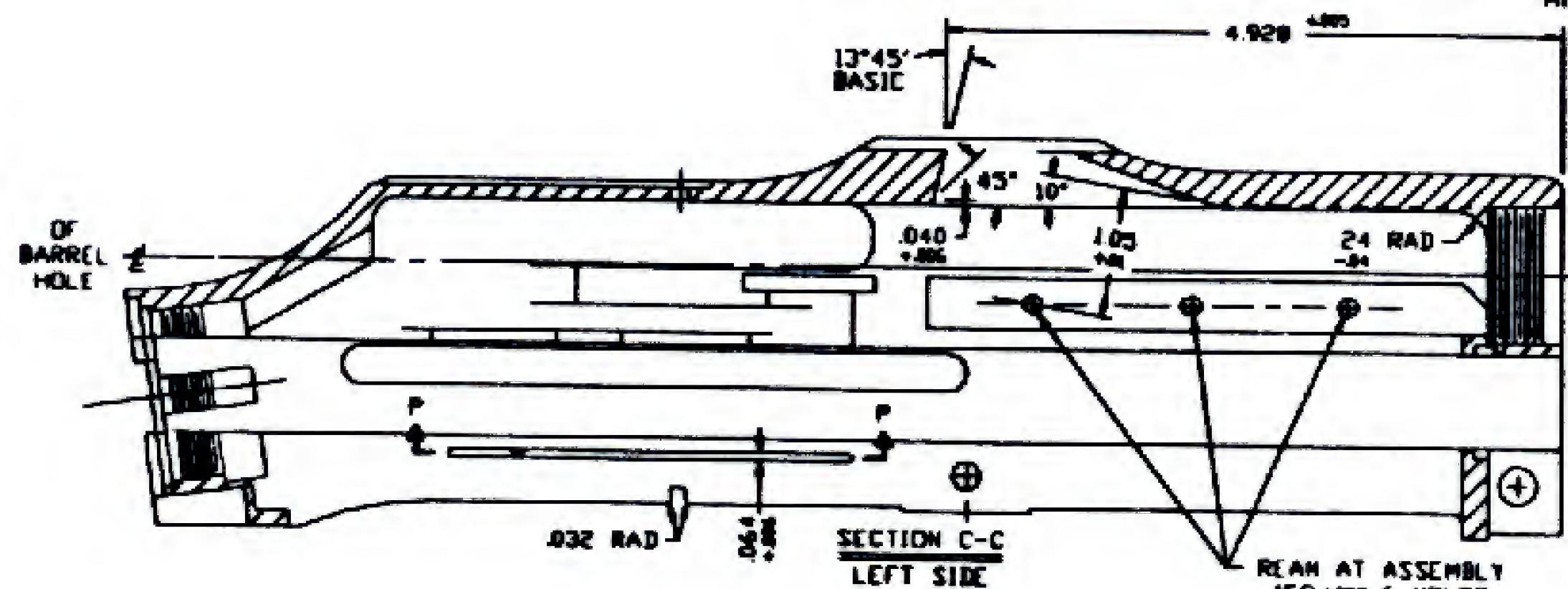
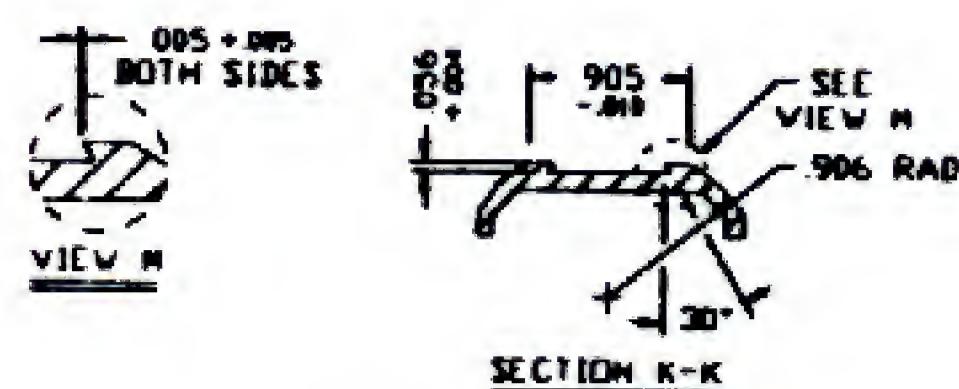
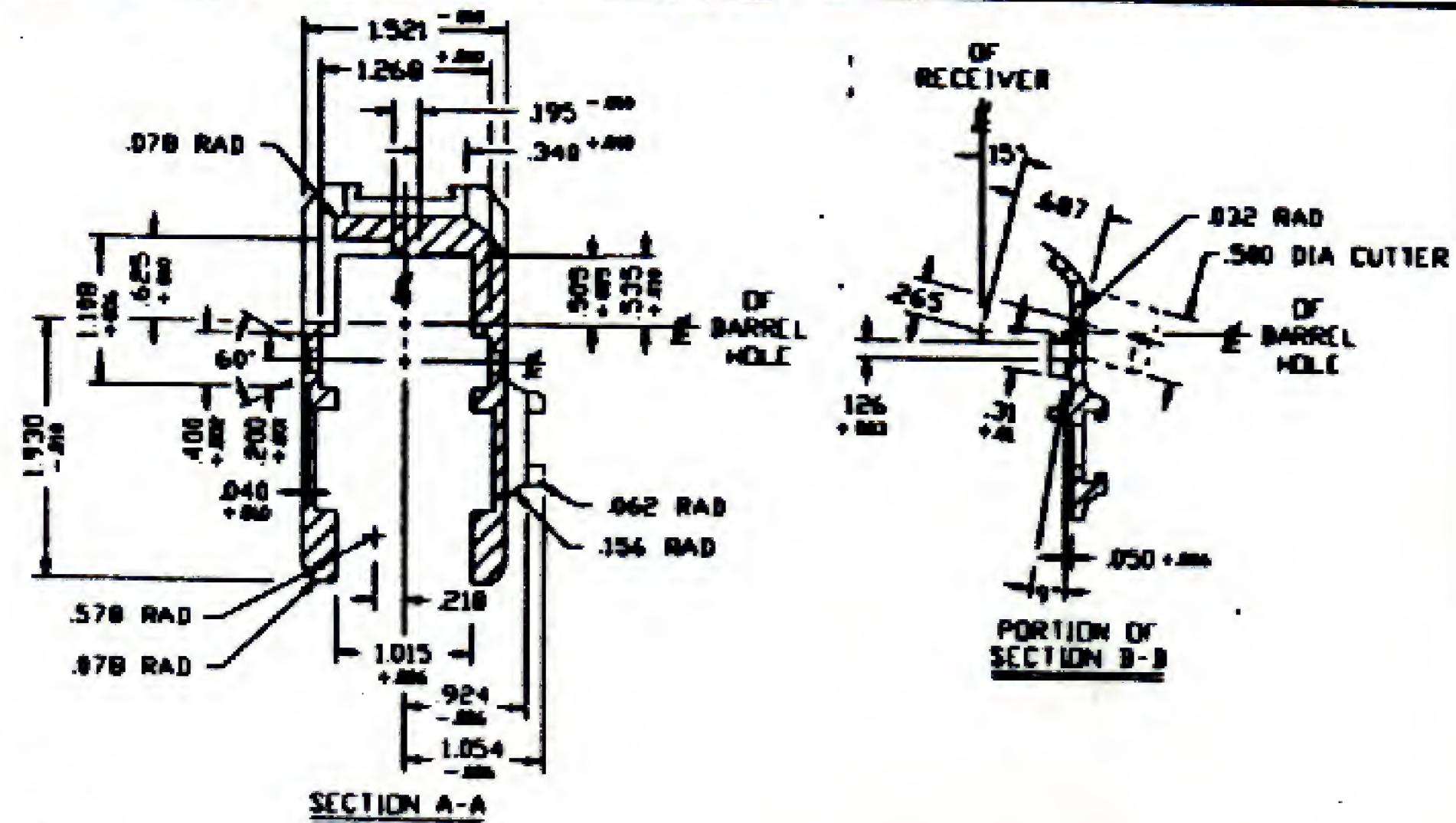
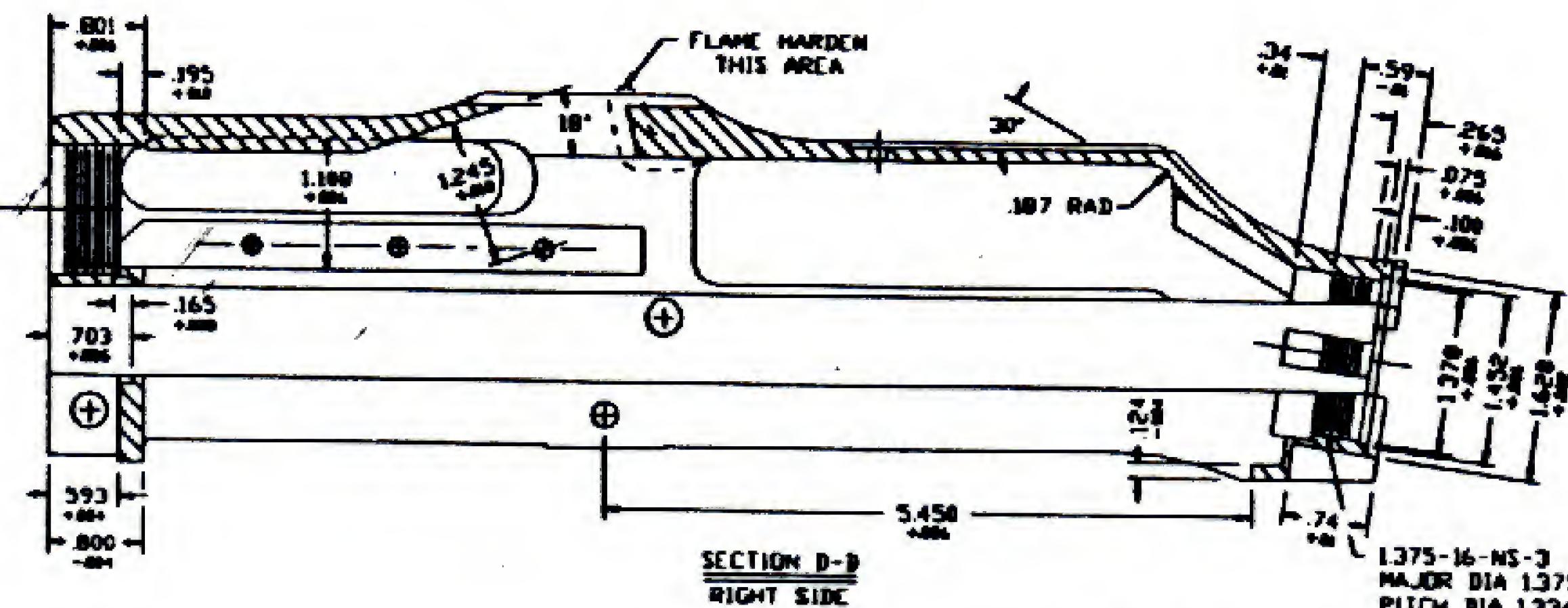
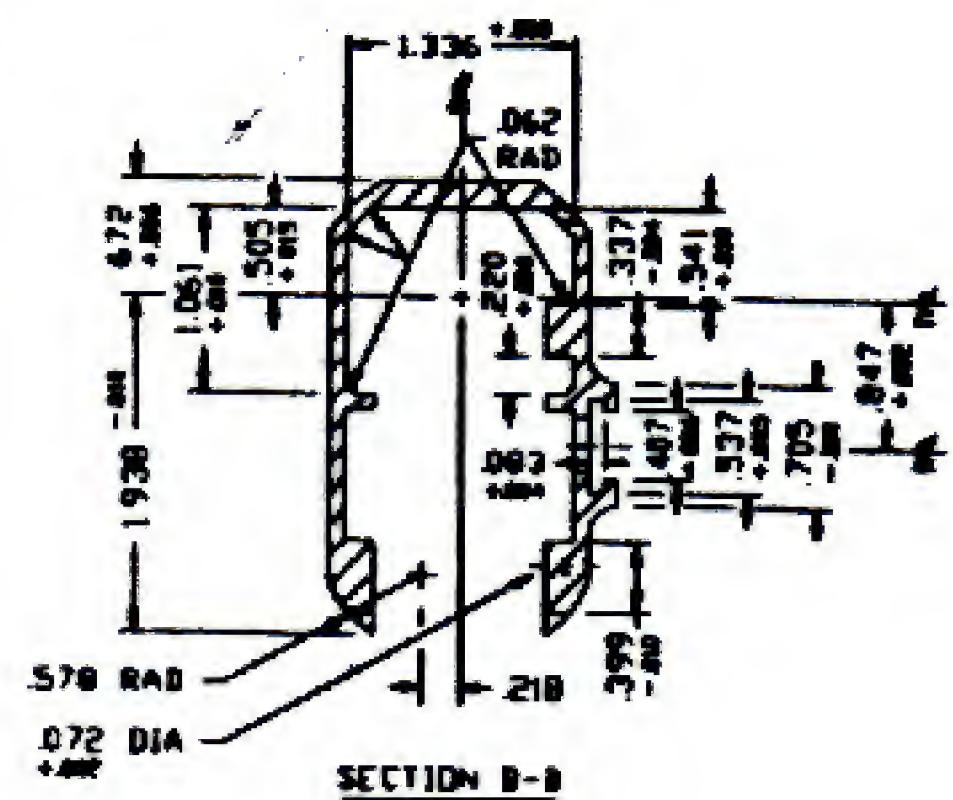
HOLE AND LETTERING PLACEMENT



TEMPLATE FOR ROUGH SAWING OF STEEL BLOCK

NOTE:			
1. MATERIAL - 1018-4130 STEEL			
SCALE FULL	ATERIAL SEE NOTE 1	CD	TOLERANCES
INCH	INCH	INCH	INCH & DEG
			W.H. & P.L. $\pm$ $\frac{1}{16}$
			W.H. & P.L. $\pm$ $\frac{1}{16}$
			W.H. & P.L. $\pm$ $\frac{1}{16}$
			W.H. & P.L. $\pm$ $\frac{1}{16}$
			ANGLES $\pm$ 5°
NAME MODEL 1928 THOMPSON SUBMACHINE GUN TRIGGER FRAME		REV.	402





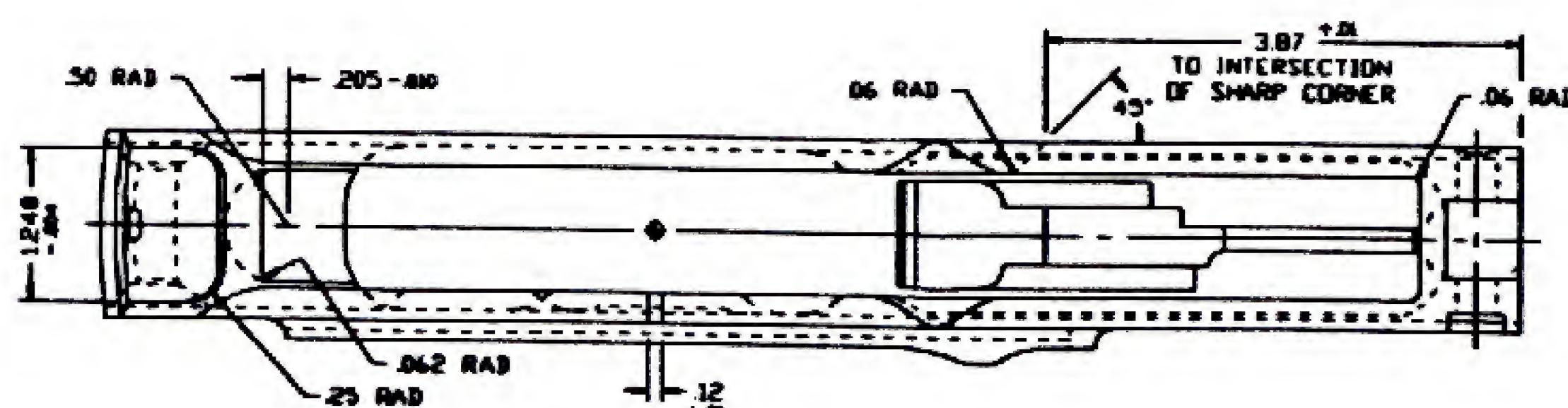
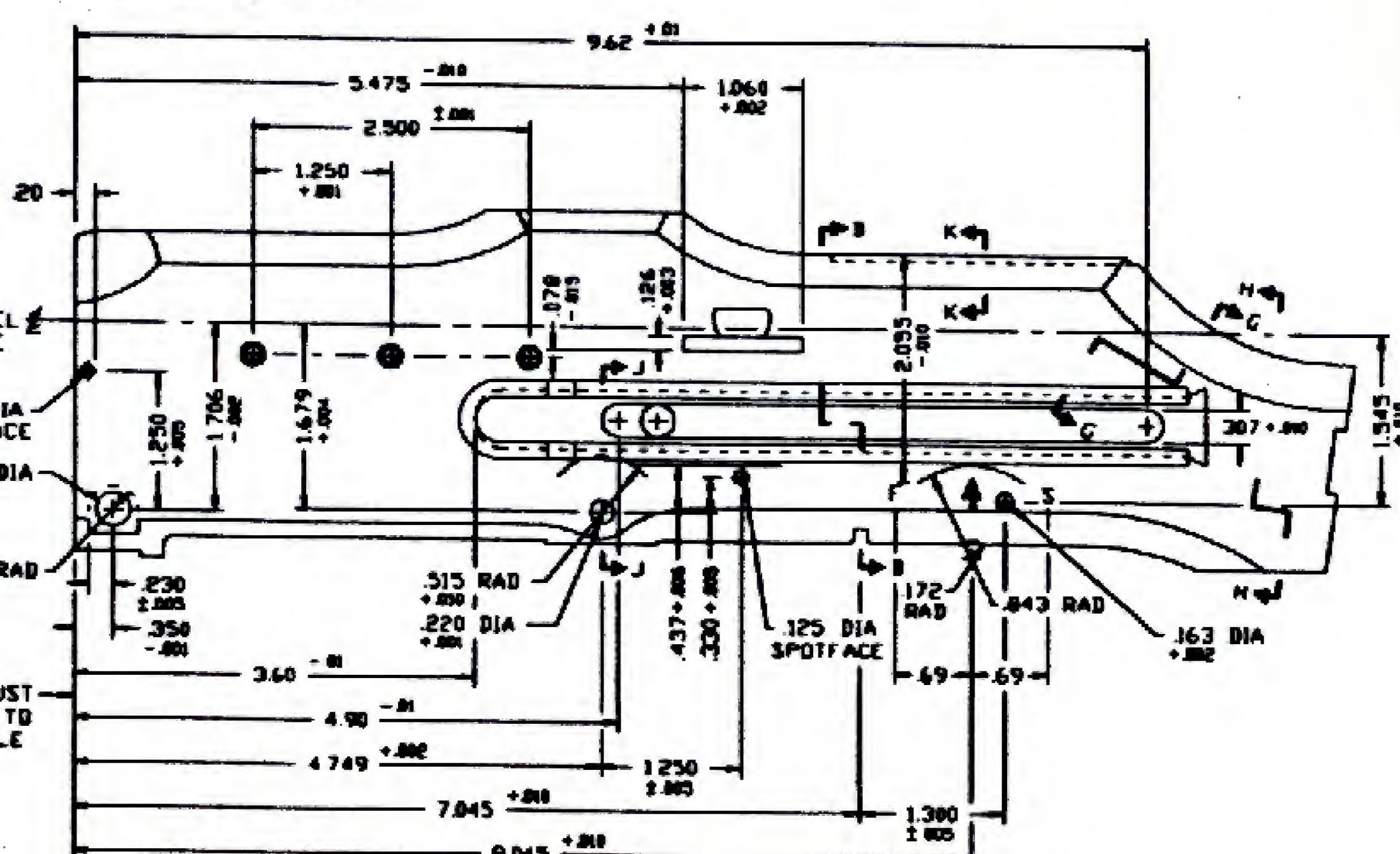
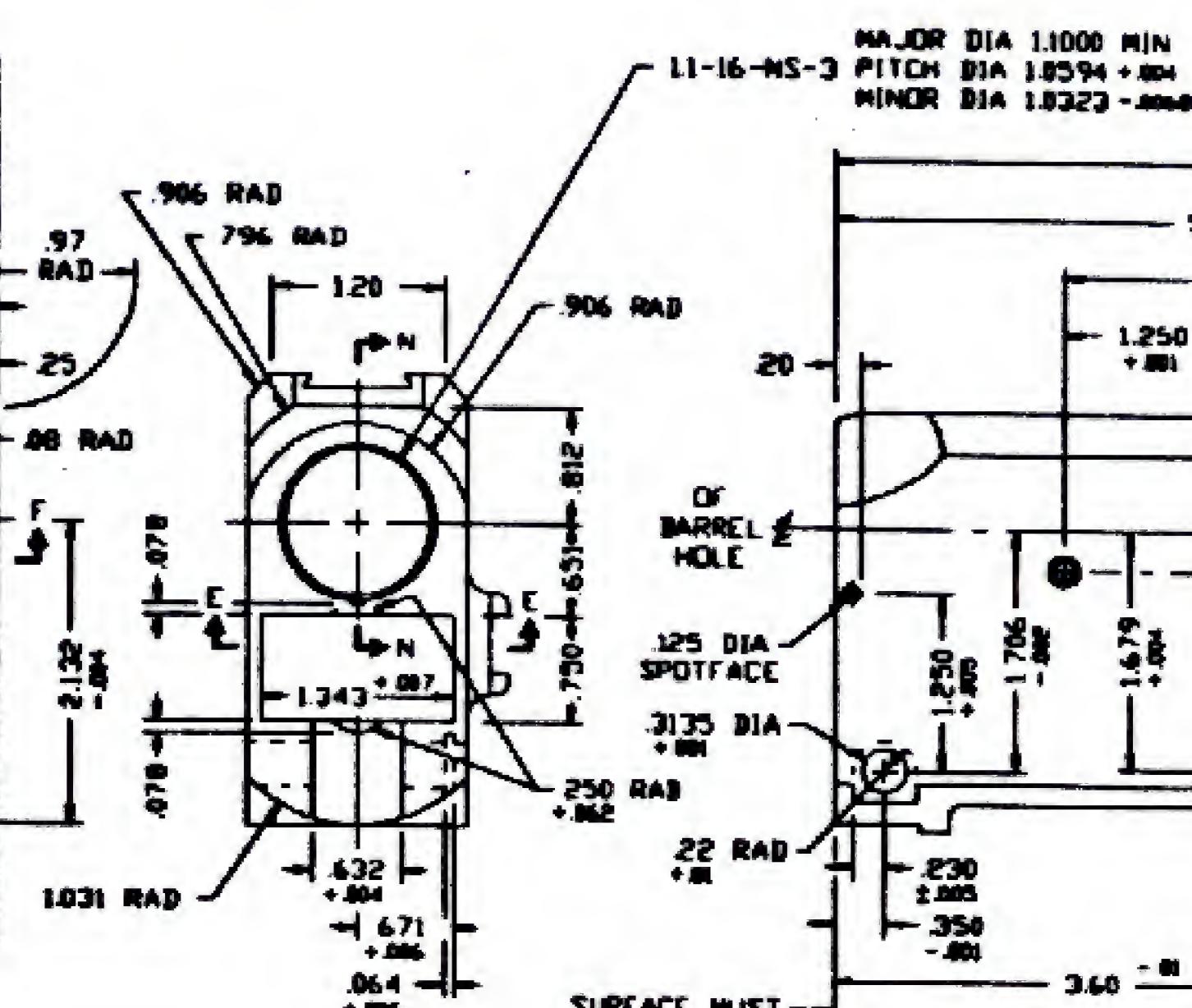
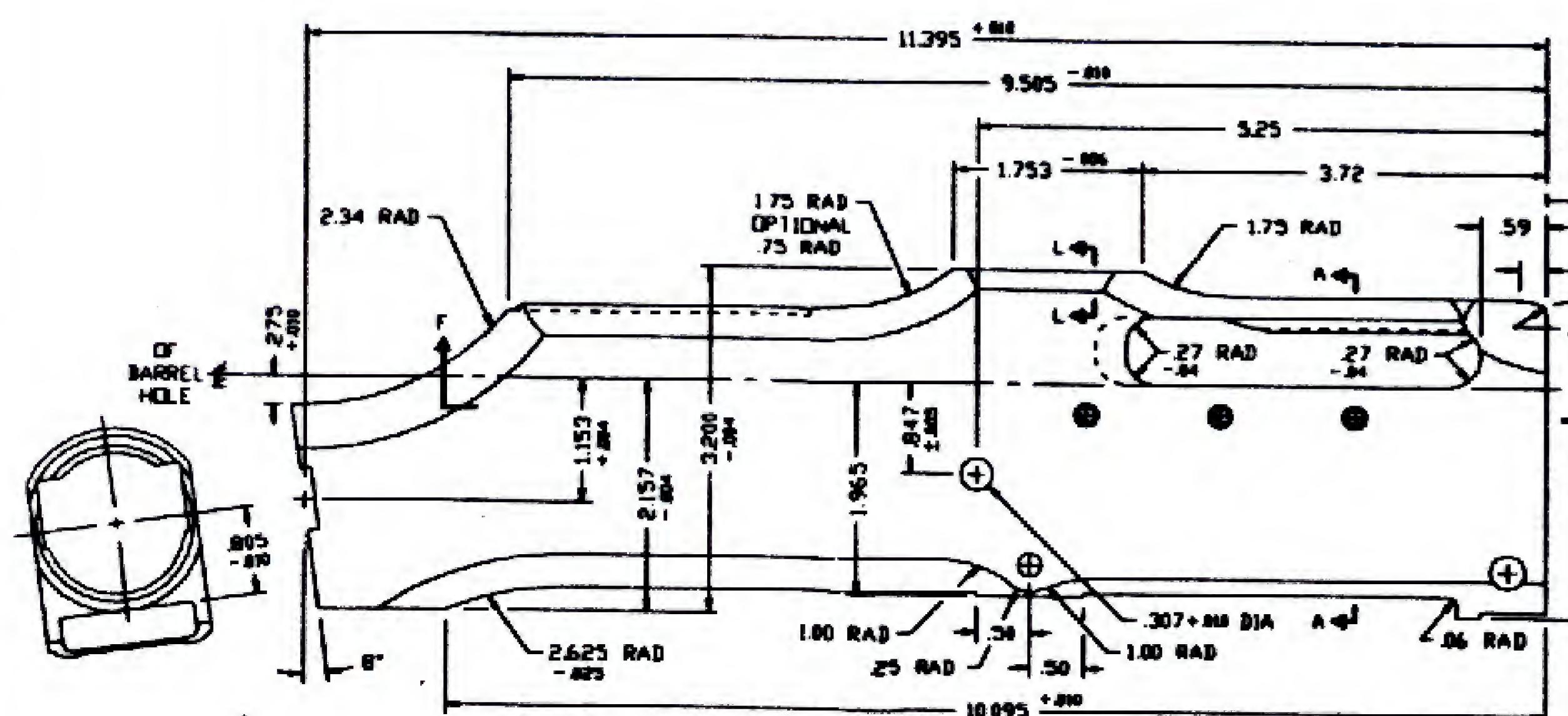
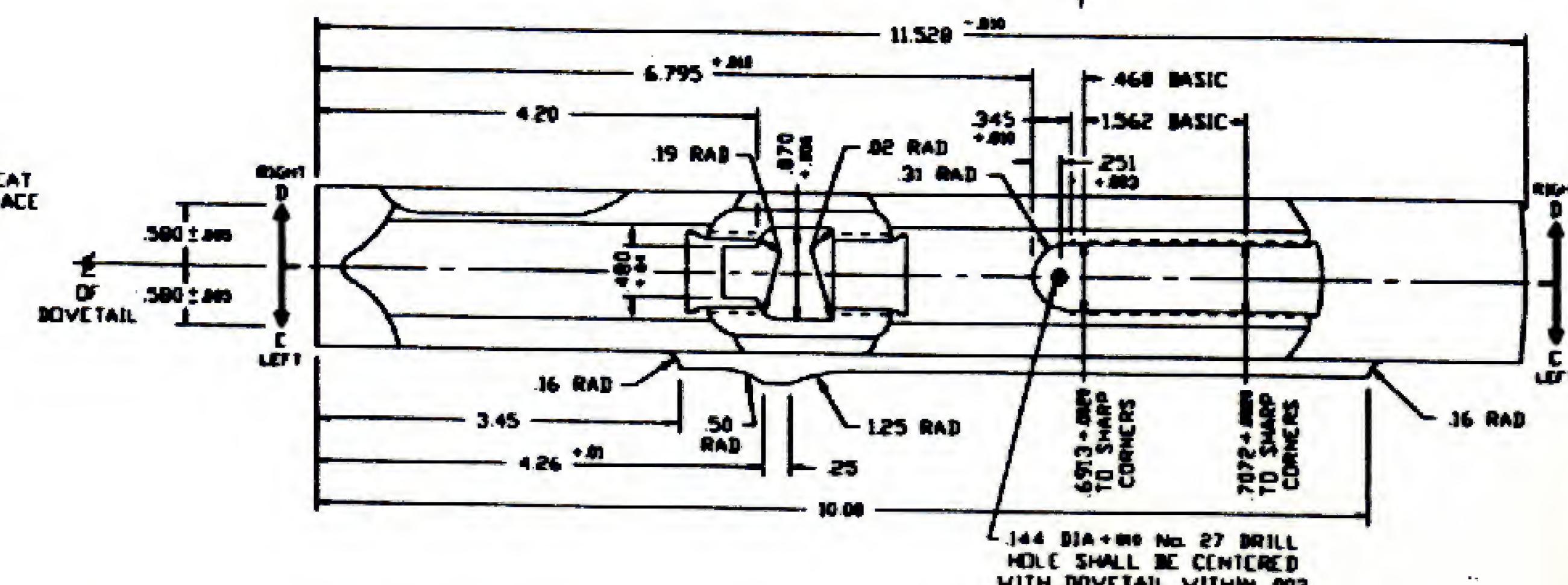
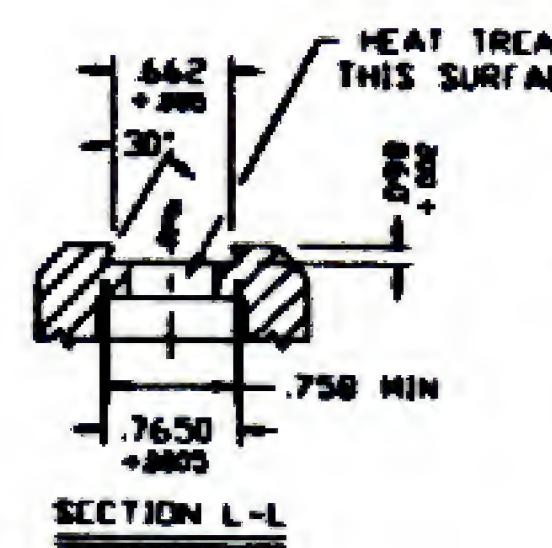
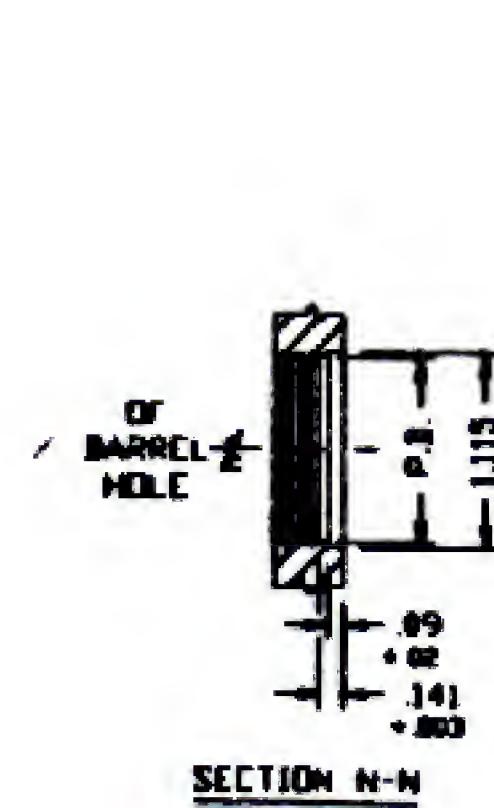
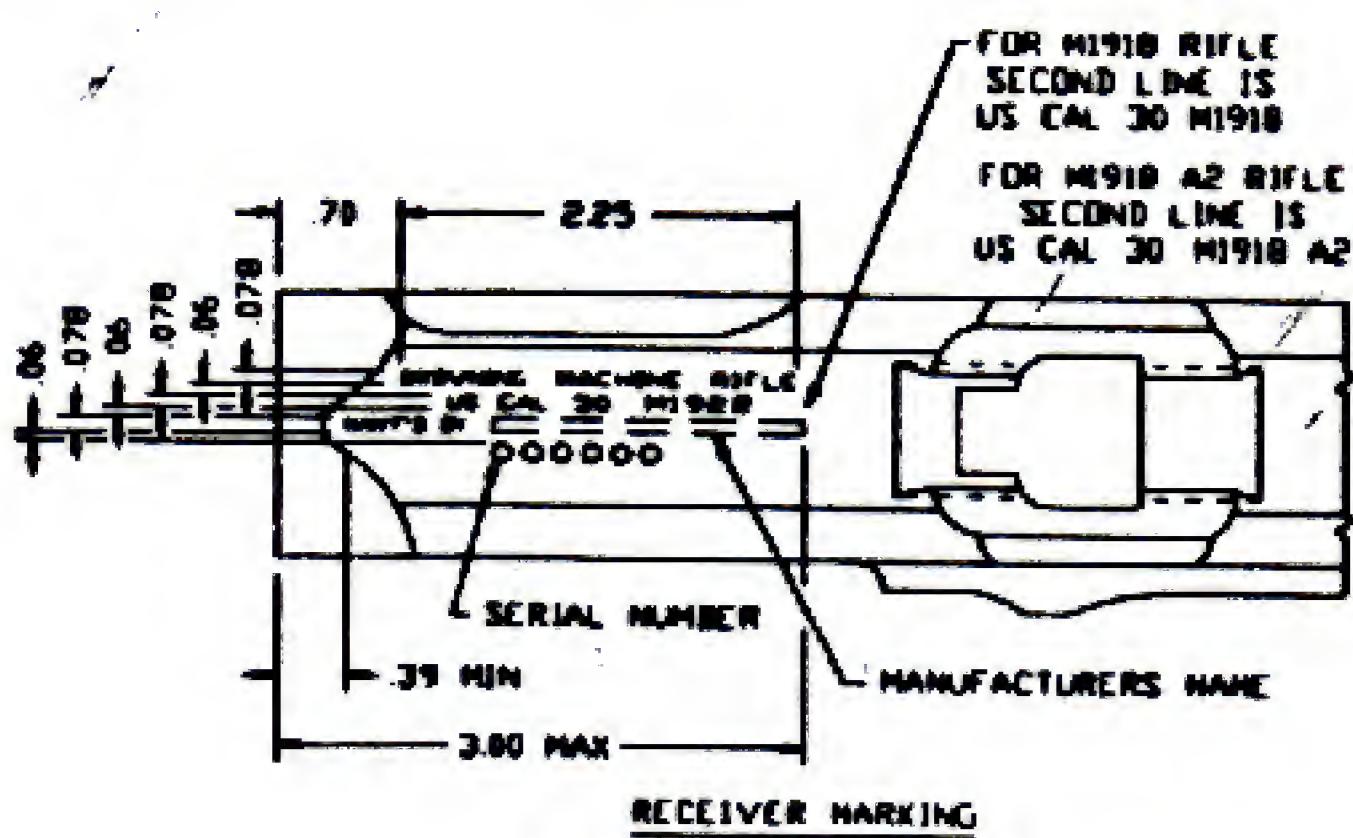
NOTES

1. MATERIAL - STEEL FS1050 FEB 00-5-633  
OPTIONAL PEARLITIC MALLEABLE IRON CASTING CLASS II MIL-I-H44
2. FINISH - PARKERIZE
3. BREAK ALL SHARP EDGES
4. TOLERANCE ±.01 ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

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BOLE FULL	MATERIAL SEE NOTE 1	CO.	REMARKS
BOLE	FINISH SEE NOTE 2	CO.	REMARKS
TITLE: BAR RECEIVER BROWNING AUTOMATIC RIFLE		REV.	REMARKS
			RE



NOTES

1. MATERIAL - STEEL FS1050 FED. DD-S-633  
OPTIONAL PEARLITIC MALLEABLE IRON CASTING CLASS II MIL-I-H444
2. FINISH - PARKERIZE
3. BREAK ALL SHARP EDGES
4. TOLERANCE  $\pm .01$  ON ALL DIMENSIONS UNLESS OTHERWISE SPECIFIED

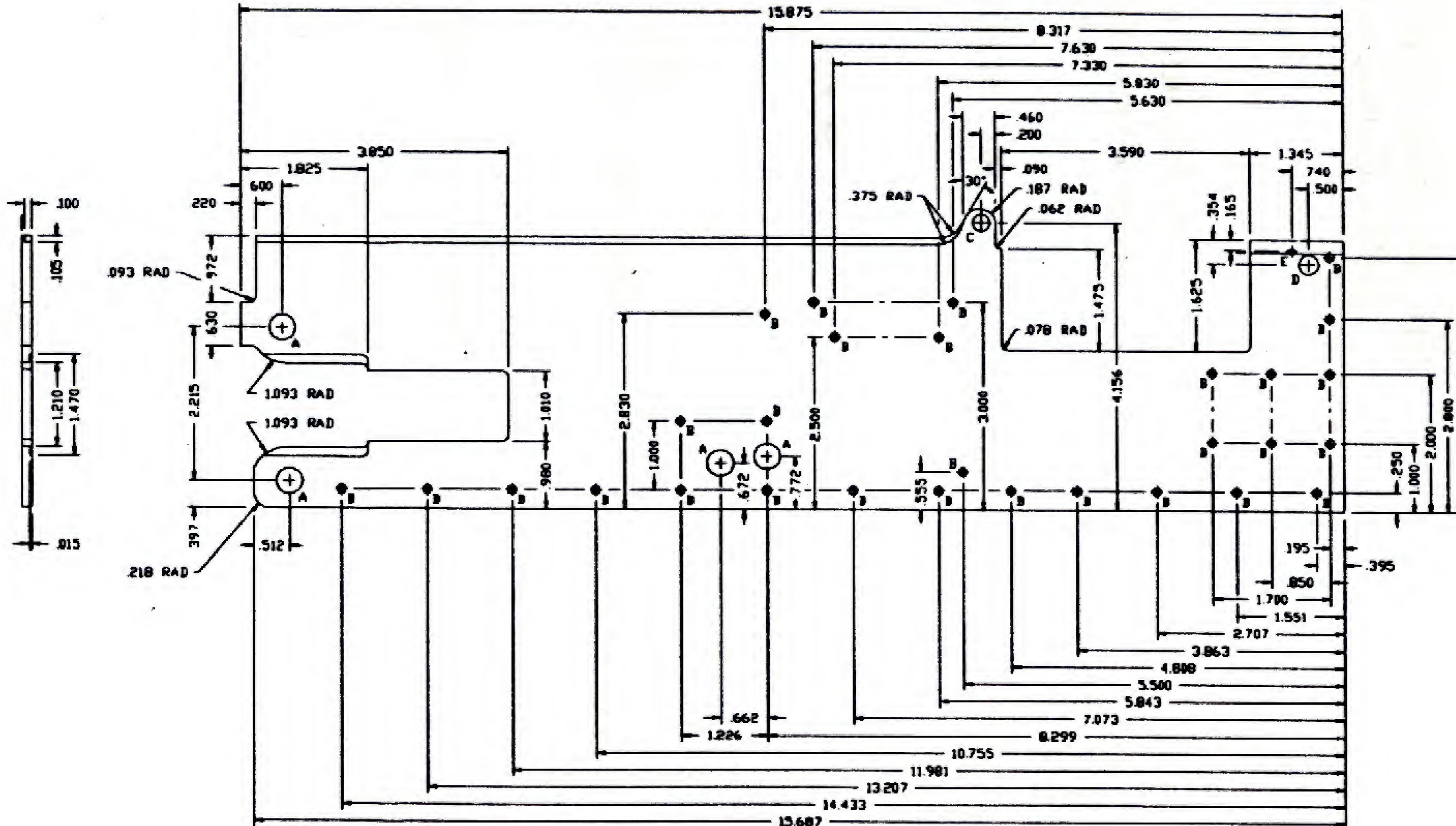
# I RESTRICTED MATERIAL

WEIGHT FULL	WEIGHT SEE NOTE 1	WEIGHT DATE	WEIGHTS REC. 1 PL. 1 REC. 2 PL. 2 REC. 3 PL. 3 REC. 4 PL. 4
WEIGHT DATE	WEIGHT SEE NOTE 2	WEIGHT DATE	WEIGHTS REC. 1 PL. 1 REC. 2 PL. 2 REC. 3 PL. 3 REC. 4 PL. 4
TITLE: BAR RECEIVER BROWNING AUTOMATIC RIFLE	REV.	REV.	WEIGHTS REC. 1 PL. 1 REC. 2 PL. 2 REC. 3 PL. 3 REC. 4 PL. 4

RIGHT SIDE PLATE

1. HOLD ARRIVAL, INC.

2. 4122



DRILL CHART

HOLE	DESCRIPTION	QTY
A	.375 DIA	4
B	.128 DIA (.030 DRILL)	29
C	.250 DIA	1
D	.290 DIA	1
E	.062 DIA (.015 DRILL)	1

NOTES:

1. MATERIAL - 4130/4140/4340 - PRE HEAT TREAT 28-32 R/C
2. FINISH - BLUE
3. ALL .030 DRILLED HOLES ARE FOR .125 BIA RIVETS

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MATERIAL

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RAD FULL	INTERNAL SEE NOTE 1	CAR	TOLERANCES		
			INCH	MM	INCH
0.000	SEE NOTE 2	0.000	0.000	0.000	0.000
0.000	SEE NOTE 2	0.000	0.000	0.000	0.000

NOTE: VICKERS  
RIGHT SIDE PLATE

## **LIST OF PARTS SUPPLIERS**

**wholesale guns and ammo, inc.**  
**232 blydenburgh rd.**  
**central islip, NY 11722**

**[www.gunsnammo.com](http://www.gunsnammo.com)**

**international military antiques , inc.**  
**p.o.box 256 millington ,NJ 07946**

**[www.ima-usa.com](http://www.ima-usa.com)**

**inter ordnance of america l.p.**  
**3305 westwood industrial drive**  
**monroe , NC 28110**

**[www.inter-ordnance.com](http://www.inter-ordnance.com)**

**sarco , inc.**  
**323 union st. p.o. box 98**  
**stirling , NJ 07980**

**jeffs shooters supply**  
**p.o.box 1054 trussville , AL 35173**

**rpb industries**  
**p.o.box 367 avondale est. GA 30002**